



Test Report: DDR-120A-48

120W DIN Rail Type DC-DC Converter

■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

■ RELIABILITY TEST

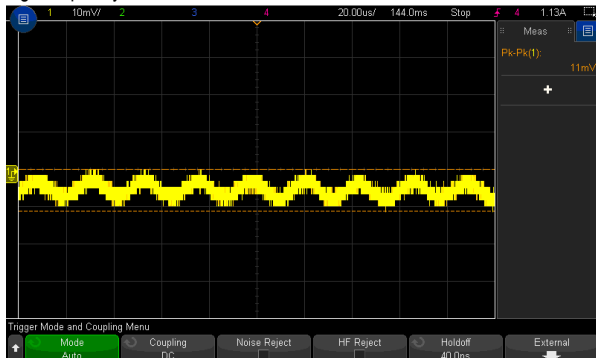
- ENVIRONMENT TEST

DESIGN VERIFY TEST

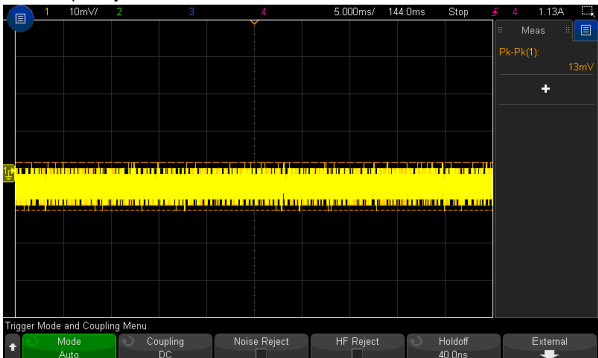
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE TOLERANCE (Max)	V1: -1%~1%	I/P: 9VDC / 18VDC O/P: FULL / MIN. LOAD Ta: 25°C	V1: -0.11%~0.12%
2	LINE REGULATION (Max)	V1: -0.5%~0.5%	I/P: 9VDC / 18 VDC O/P: FULL LOAD Ta: 25°C	V1: -0.11%~0.04%
3	LOAD REGULATION (Max)	V1: -1%~1%	I/P: 12VDC O/P: FULL ~MIN LOAD Ta: 25°C	V1: -0.03%~0.12%
4	OVER/UNDERSHOOT TEST	< ±5%	I/P: 12VDC O/P: FULL LOAD Ta: 25°C	TEST: 1.2%
5	RIPPLE & NOISE (Max)	V1: 50 mVp-p	I/P: 12VDC O/P: FULL LOAD Ta: 25°C	V1: 13 mVp-p

high frequency :



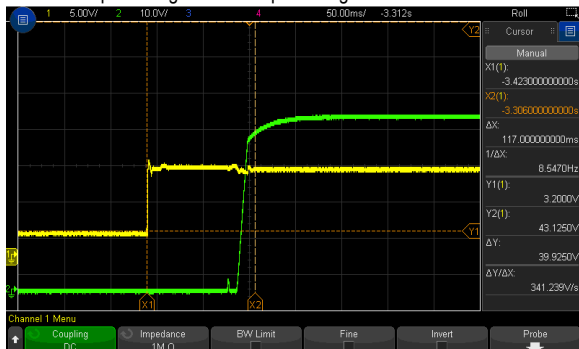
low frequency :



6	SET UP TIME (Max)	12VDC / 500 ms	I/P: 12VDC O/P: FULL LOAD Ta: 25°C	12VDC / 117 ms
---	-------------------	----------------	--	----------------

INPUT=12VDC @ FULL LOAD

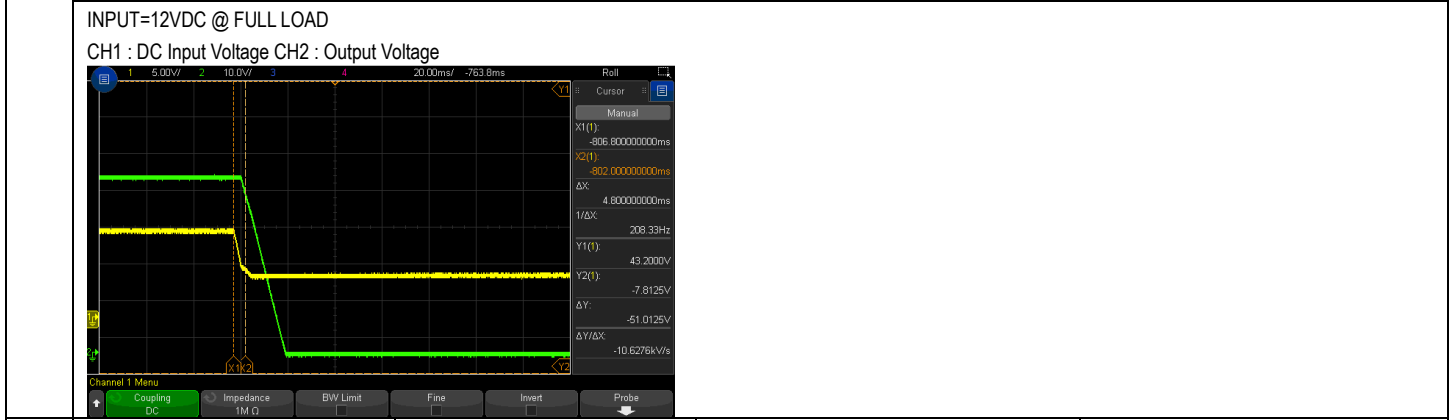
CH1 : DC Input Voltage CH2 : Output Voltage



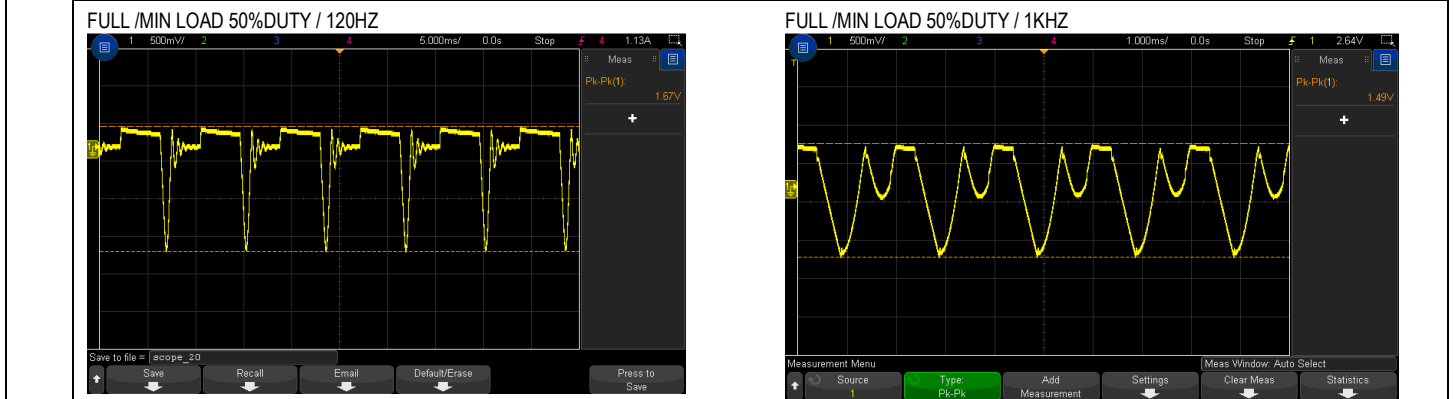
7	RISE TIME (Max)	12VDC / 60 ms	I/P: 12 VDC O/P: FULL LOAD Ta: 25°C	12VDC / 14.6 ms
---	-----------------	---------------	---	-----------------



8	HOLD UP TIME (TYP)	12VDC/ 3 ms	I/P: 12VDC O/P: FULL LOAD Ta:25°C	12VDC/ 4.8ms
---	--------------------	-------------	---	--------------



9	DYNAMIC LOAD	V1: 4800 mVp-p	I/P: 12VDC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ Ta:25°C	1670mVp-p 1490mVp-p
---	--------------	----------------	--	------------------------



INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	9VDC~ 18VDC	I/P:TESTING O/P:FULL LOAD Ta:25°C	8.7V~18V

			I/P: LOW-LINE-0.2=8.8 V HIGH-LINE+3V= 21V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST (1) <u>OK</u> (2) <u>OK</u> (3) <u>OK</u>																						
2	INPUT CURRENT(TYP)	12VDC/ 11.2A	I/P:12VDC O/P:FULL LOAD Ta:25°C	I = 9.26A/ 12VDC																						
3	EFFICIENCY(TYP)	88.5 %	I/P:12VDC O/P:FULL LOAD Ta:25°C	90.49%																						
EFFICIENCY vs LOAD <table border="1"> <caption>Efficiency vs Load Data (15VDC)</caption> <thead> <tr> <th>LOAD (%)</th> <th>EFFICIENCY (%)</th> </tr> </thead> <tbody> <tr><td>10%</td><td>88.5</td></tr> <tr><td>20%</td><td>90.5</td></tr> <tr><td>30%</td><td>90.0</td></tr> <tr><td>40%</td><td>91.5</td></tr> <tr><td>50%</td><td>90.5</td></tr> <tr><td>60%</td><td>92.0</td></tr> <tr><td>70%</td><td>90.5</td></tr> <tr><td>80%</td><td>90.5</td></tr> <tr><td>90%</td><td>91.0</td></tr> <tr><td>100%</td><td>91.0</td></tr> </tbody> </table>					LOAD (%)	EFFICIENCY (%)	10%	88.5	20%	90.5	30%	90.0	40%	91.5	50%	90.5	60%	92.0	70%	90.5	80%	90.5	90%	91.0	100%	91.0
LOAD (%)	EFFICIENCY (%)																									
10%	88.5																									
20%	90.5																									
30%	90.0																									
40%	91.5																									
50%	90.5																									
60%	92.0																									
70%	90.5																									
80%	90.5																									
90%	91.0																									
100%	91.0																									
4	INRUSH CURRENT(TYP)	12VDC/ 5A COLD START	I/P: 12VDC O/P:FULL LOAD Ta:25°C	I = 3.68A/12 VDC																						
INPUT=12VDC @ FULL LOAD																										

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~135% RATED OUTPUT POWER	I/P: 18VDC I/P: 12VDC I/P: 9VDC O/P:TESTING Ta:25°C	121.8%/ 18VDC 121.9%/12VDC 121.8%/ 9VDC PROTECTION TYPE : Normally works within 150% rated output power for more than 3 seconds and then constant current protection 105~135% rated output power with auto-recovery
2	OVER VOLTAGE PROTECTION	CH: 57.6V~ 67.2 V	I/P: 18VDC I/P: 12VDC I/P: 9VDC O/P:MIN LOAD Ta:25°C	61.4V/18VDC 61.4V/12 VDC 61.4V/ 9VDC PROTECTION TYPE : Shut down O/P voltage,re-power on to recover



3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 18VDC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : constant current protection 105~135% rated output power with auto-recovery
4	INPUT REVERSE	POWER OK	I/P:18VDC O/P: NO LOAD Ta:25°C	NO DAMAGE

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q 5 Rated: 60 V Q 6 Rated: 100 V	I/P:High-Line +3V =21V DC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	Q5 VDS: (1) 63.4V (2) 56.2V (3) 48.1V Q6 VDS: (1) 36.1V (2) 34.7V (3) 31.1V
2	Diode Peak Voltage	Q100 Rated: 400V Q101 Rated: 400V	I/P:High-Line +3V =21 V DC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full Load Continue Ta:25°C	Q100: VDS: (1)308 V (2)111 V (3) 95V Q101 VDS: (1) 324V (2) 292 V (3) 328V
3	Input Capacitor Voltage	C5 Rated: 1500 μ / 35 V	I/P:High-Line +3V =21V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	C5: (1) 23.5V (2) 23.5V (3) 21.7V (4) 21.1V
4	Control IC Voltage Test	PWM IC U1 Rated: -0.3V~16V	I/P:High-Line +3V =21V DC ON/OFF O/P:(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. Ta:25°C	U1: (1) 14.2V (2) 14.2V (3) 14.4V (4) 14.4V

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P:4KVDC/min I/P-FG:2.5 KVDC/min O/P-FG:2.5KVDC/min	I/P-O/P: 4.4KVDC/min I/P-FG: 3 KVDC/min O/P-FG:3KVDC/min Ta:25°C	I/P-O/P: 0 mA I/P-FG: 0 mA O/P-FG: 0 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M Ω I/P-FG: 500VDC>100M Ω O/P-FG:500VDC>100M Ω	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 9999M Ω I/P-FG: 9999 M Ω O/P-FG:9999 M Ω NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 m Ω	40A / 2min Ta:25°C	10m Ω



E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RADIATION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P: 12 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
2	CONDUCTION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P: 12 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
3	E.S.D	EN61000-4-2 <input type="checkbox"/> Din rail Model; AIR: 8KV / Contact: 6KV	I/P: 12 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
4	E.F.T	EN61000-4-4 <input type="checkbox"/> INDUSTRY INPUT: 2KV	I/P: 12 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
5	SURGE	IEC61000-4-5 <input type="checkbox"/> INDUSTRY L-N :1KV L,N-FG:2KV	I/P: 12 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
6	Test by certified Lab & Test Report Prepare			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																								
1	TEMPERATURE RISE TEST	MODEL : DDR-120A-12 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 12VDC O/P : FULL LOAD Ta= 24.0 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 12VDC O/P : FULL LOAD Ta= 56.1 °C																																																																										
				<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= °C</th> <th>HIGH AMBIENT Ta= °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>84.1°C</td><td>107.3°C</td></tr> <tr><td>2</td><td>LF2</td><td>71.0°C</td><td>102.6°C</td></tr> <tr><td>3</td><td>LF100</td><td>66.5°C</td><td>99.3°C</td></tr> <tr><td>4</td><td>T1</td><td>76.0°C</td><td>110.6°C</td></tr> <tr><td>5</td><td>T2</td><td>77.2°C</td><td>111.2°C</td></tr> <tr><td>6</td><td>Q1</td><td>75.4°C</td><td>91.1°C</td></tr> <tr><td>7</td><td>Q5</td><td>71.6°C</td><td>90.6°C</td></tr> <tr><td>8</td><td>Q100</td><td>64.4°C</td><td>93.8°C</td></tr> <tr><td>9</td><td>Q101</td><td>62.6°C</td><td>92.8°C</td></tr> <tr><td>10</td><td>L100</td><td>78.1°C</td><td>96.5°C</td></tr> <tr><td>11</td><td>C1</td><td>72.3°C</td><td>96.5°C</td></tr> <tr><td>12</td><td>C5</td><td>67.6°C</td><td>93.0°C</td></tr> <tr><td>13</td><td>C6</td><td>67.6°C</td><td>92.2°C</td></tr> <tr><td>14</td><td>C7</td><td>71.2°C</td><td>93.4°C</td></tr> <tr><td>15</td><td>C8</td><td>72.6°C</td><td>97.0°C</td></tr> <tr><td>16</td><td>C101</td><td>68.0°C</td><td>93.9°C</td></tr> <tr><td>17</td><td>C102</td><td>69.2°C</td><td>94.7°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= °C	HIGH AMBIENT Ta= °C	1	LF1	84.1°C	107.3°C	2	LF2	71.0°C	102.6°C	3	LF100	66.5°C	99.3°C	4	T1	76.0°C	110.6°C	5	T2	77.2°C	111.2°C	6	Q1	75.4°C	91.1°C	7	Q5	71.6°C	90.6°C	8	Q100	64.4°C	93.8°C	9	Q101	62.6°C	92.8°C	10	L100	78.1°C	96.5°C	11	C1	72.3°C	96.5°C	12	C5	67.6°C	93.0°C	13	C6	67.6°C	92.2°C	14	C7	71.2°C	93.4°C	15	C8	72.6°C	97.0°C	16	C101	68.0°C	93.9°C	17	C102	69.2°C	94.7°C
NO	Position	ROOM AMBIENT Ta= °C	HIGH AMBIENT Ta= °C																																																																									
1	LF1	84.1°C	107.3°C																																																																									
2	LF2	71.0°C	102.6°C																																																																									
3	LF100	66.5°C	99.3°C																																																																									
4	T1	76.0°C	110.6°C																																																																									
5	T2	77.2°C	111.2°C																																																																									
6	Q1	75.4°C	91.1°C																																																																									
7	Q5	71.6°C	90.6°C																																																																									
8	Q100	64.4°C	93.8°C																																																																									
9	Q101	62.6°C	92.8°C																																																																									
10	L100	78.1°C	96.5°C																																																																									
11	C1	72.3°C	96.5°C																																																																									
12	C5	67.6°C	93.0°C																																																																									
13	C6	67.6°C	92.2°C																																																																									
14	C7	71.2°C	93.4°C																																																																									
15	C8	72.6°C	97.0°C																																																																									
16	C101	68.0°C	93.9°C																																																																									
17	C102	69.2°C	94.7°C																																																																									
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 12 VDC O/P : 116 % LOAD Ta : 25°C	TEST : OK																																																																								



120W DIN Rail Type DC-DC Converter

DDR-120A series

3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 10.8 VDC/ 18 VDC O/P : 100 % LOAD Ta= -45 °C	TEST : OK												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 55 °C NO DAMAGE	I/P : 21 VDC O/P : FULL LOAD Ta= 55 °C HUMIDITY= 95 %R.H	TEST : OK												
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~55°C)	I/P : 12 VDC O/P : FULL LOAD	± 0.0061 %(0~55°C)												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC		TEST : OK												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 12VDC/Full Load DC ON/OFF TEST turn on 3sec ; turn off 1sec@15cycle \ 12VDC/Full Load DC ON@1cycle		TEST : OK												
8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 5G (5) Test Time : 60min in each axis (X.Y.Z) (6) Ta : 25°C 2 Din Rail <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th>Displacement</th> <th>Acceleration</th> </tr> </thead> <tbody> <tr> <td>2 (+3/-0) Hz up to 15Hz</td> <td>± 2.5mm</td> <td>-----</td> </tr> <tr> <td>15Hz up to 50Hz</td> <td>-----</td> <td>2.3g</td> </tr> <tr> <td>Sweep rate</td> <td colspan="2">Max 1 Octave/minute</td> </tr> </tbody> </table>			Displacement	Acceleration	2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----	15Hz up to 50Hz	-----	2.3g	Sweep rate	Max 1 Octave/minute		TEST : OK
	Displacement	Acceleration														
2 (+3/-0) Hz up to 15Hz	± 2.5mm	-----														
15Hz up to 50Hz	-----	2.3g														
Sweep rate	Max 1 Octave/minute															
9	CAPACITOR LIFE CYCLE	SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 12VDC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 12VDC O/P : FULL LOAD Ta= 55 °C LIFE TIME (3) I/P : 12VDC O/P : 75% LOAD Ta= 55 °C LIFE TIME (4) I/P : 12VDC O/P : 50% LOAD Ta= 55 °C LIFE TIME		(1) 112716 HRS (2) 22220 HRS (3) 42748.3 HRS (4) 100850.1 HRS												
10	MTBF	Conducted by Parts Stress Analysis Prediction 1769.5K hrs min. Telcordia SR-332 (Bellcore) ; 214.5K hrs min. MIL-HDBK-217F (25°C)														
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 55°C														

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ

12.10.30 A50-F031