



# Test Report: DDR-120B-24

---

120W DC-DC DIN Rail Power Supply

## ■ DESIGN VERIFY TEST

- Output Function Test
- Input Function Test
- Protection Function Test
- Control Function Test
- Component Stress Test

## ■ SAFETY & E.M.C. TEST

- Safety Test
- E.M.C. Test

## ■ RELIABILITY TEST

- ENVIRONMENT TEST

## DESIGN VERIFY TEST

### OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE TOLERANCE (Max)	V1: -1 %~1 %	I/P:16.8VDC /33.6VDC O/P:FULL/ MIN. LOAD Ta:25°C	V1: -0.121%~ 0.125 %
2	LINE REGULATION (Max)	V1:-0.5 %~0.5 %	I/P: 16.8VDC / 33.6VDC O/P:FULL LOAD Ta:25°C	V1: -0.008 %~ 0.004%
3	LOAD REGULATION (Max)	V1: -1 %~ 1 %	I/P:24VDC O/P:FULL ~MIN LOAD Ta:25°C	V1: -0.121%~ 0.125 %
4	OVER/UNDERSHOOT TEST	< ±5%	I/P: 24VDC O/P:FULL LOAD Ta:25°C	TEST: 2.1 %
5	RIPPLE & NOISE (Max)	V1: 50 mVp-p	I/P: 24VDC O/P:FULL LOAD Ta:25°C	V1: 13 mVp-p
		high frequency :	low frequency :	
6	SET UP TIME (Max)	24VDC/ 500 ms	I/P: 24VDC O/P:FULL LOAD Ta:25°C	24VDC/ 123 ms
		INPUT=24VDC @ FULL LOAD CH1 : Output Voltage CH4 : DC Input Voltage 		
7	RISE TIME (Max)	24VDC/ 60 ms	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	24VDC/ 5.04 ms

	<p>INPUT=24VDC @ FULL LOAD</p>		
<p>8</p>	<p>HOLD UP TIME (TYP) 24VDC/ 6 ms @FULL LOAD 24VDC/ 10 ms @70% LOAD</p>	<p>I/P: 24VDC O/P: FULL LOAD Ta:25°C</p>	<p>24VDC/6.9 ms@full load 24VDC/ 10.3 ms @70%LOAD</p>
	<p>INPUT=24VDC @ FULL LOAD CH1 : Output Voltage CH4 :DC Input Voltage</p>		<p>INPUT=24VDC @ 70% LOAD CH1 : Output Voltage CH4 :DC Input Voltage</p>
<p>9</p>	<p>DYNAMIC LOAD V1: 2400 mVp-p</p>	<p>I/P: 24VDC O/P: (1)FULL /MIN LOAD 50%DUTY / 120HZ (2)FULL /MIN LOAD 50%DUTY / 1KHZ Ta:25°C</p>	<p>750mVp-p 1520mVp-p</p>
	<p>FULL /MIN LOAD 50%DUTY / 120HZ</p>		<p>FULL /MIN LOAD 50%DUTY / 1KHZ</p>

### INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	16.8VDC~ 33.6VDC	I/P:TESTING O/P:FULL LOAD Ta:25°C	16.4V~ 33.6V

			I/P: LOW-LINE-0.2= 16.6 V HIGH-LINE+3V= 36.6V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN ( POWER ON/OFF NO DAMAGE )	TEST : OK																						
2	INPUT CURRENT(TYP)	24VDC/5.6 A	I/P:24VDC O/P:FULL LOAD Ta:25°C	I = 5.544/ 24VDC																						
3	EFFICIENCY(TYP)	89.5 %	I/P: 24VDC O/P:FULL LOAD Ta:25°C	90.66%																						
<b>EFFICIENCY vs LOAD</b> <table border="1"> <caption>Efficiency vs Load Data (Approximate)</caption> <thead> <tr> <th>LOAD (%)</th> <th>EFFICIENCY (%)</th> </tr> </thead> <tbody> <tr><td>10%</td><td>81</td></tr> <tr><td>20%</td><td>88</td></tr> <tr><td>30%</td><td>90</td></tr> <tr><td>40%</td><td>90</td></tr> <tr><td>50%</td><td>91</td></tr> <tr><td>60%</td><td>91</td></tr> <tr><td>70%</td><td>91</td></tr> <tr><td>80%</td><td>91</td></tr> <tr><td>90%</td><td>92</td></tr> <tr><td>100%</td><td>91</td></tr> </tbody> </table>					LOAD (%)	EFFICIENCY (%)	10%	81	20%	88	30%	90	40%	90	50%	91	60%	91	70%	91	80%	91	90%	92	100%	91
LOAD (%)	EFFICIENCY (%)																									
10%	81																									
20%	88																									
30%	90																									
40%	90																									
50%	91																									
60%	91																									
70%	91																									
80%	91																									
90%	92																									
100%	91																									
4	INRUSH CURRENT(TYP)	24VDC/5 A COLD START	I/P: 24VDC O/P:FULL LOAD Ta:25°C	I = 3.68 A/24 VDC																						
<b>INPUT=24VDC @ FULL LOAD</b>																										

### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~135%RATED OUTPUT POWER	I/P: 33.6VDC I/P: 24VDC I/P: 16.8VDC O/P:TESTING Ta:25°C	125.21%/ 33.6VDC 126.75%/24VDC 127.91%/ 16.8VDC PROTECTION TYPE : Normally works within 105~150% rated output power for more than 3 seconds and then constant current protection with auto-recovery >150% rated power ,constant current limiting with auto-recovery
2	OVER VOLTAGE PROTECTION	CH: 28.8V~ 33.6V	I/P: 33.6VDC I/P:24VDC I/P: 16.8VDC O/P:MIN LOAD Ta:25°C	31.5V/33.6VDC 31.5V/24 VDC 31.1V/ 16.8VDC PROTECTION TYPE : Shut down O/P voltage,re-power on to recover



3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 33.6 VDC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Normally works within 105~150% rated output power for more than 3 seconds and then constant current protection with auto-recovery >150% rated power ,constant current limiting with auto-recovery
4	INPUT REVERSE	POWER OK	I/P:33.6 VDC O/P: NO LOAD Ta:25°C	NO DAMAGE

### COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor ( D to S) or (C to E) Peak Voltage	Q5 Rated : 100 V  Q6 Rated : -100 V	I/P:High-Line +3V =36.6V DC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3) Full Load continue Ta:25°C	Q5 VDS: (1) 81.3V (2)54.7V (3) 70.8V  Q6 VDS: (1) -66 V (2) -45.9 V (3) -58 V
4	Diode Peak Voltage	Q100 Rated : 200V  Q101 Rated : 150V	I/P:High-Line +3V =36.6V DC ON/OFF O/P: (1)Full Load (2)Output Short (3) Full Load continue Ta:25°C	Q100: VDS: (1) 123.6 V (2) 36.2 V (3) 42.7 V  Q101 VDS (1)134.1 V (2) 133.3 V (3) 130 V
5	Input Capacitor Voltage	C5 Rated: : 1200 $\mu$ / 35 V	I/P:High-Line +3V =33.6 V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	C5: (1) 34.5 V (2) 34.1 V (3) 34.5 V (4) 33.7 V
6	Control IC Voltage Test	PWM IC U1 Rated -0.3V~16V	I/P:High-Line +3V =36.6 V DC ON/OFF O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. Ta:25°C	U1: (1) 14.69 V (2) 14.37 V (3) 14.77 V (4) 14.53 V

### SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P:4KVDC/min I/P-FG:2.5 KVDC/min O/P-FG:2.5KVDC/min	I/P-O/P: 4.4KVDC/min I/P-FG: 3 KVDC/min O/P-FG:3KVDC/min Ta:25°C	I/P-O/P: 0 mA I/P-FG: 0 mA O/P-FG: 0 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100M $\Omega$ I/P-FG: 500VDC>100M $\Omega$ O/P-FG:500VDC>100M $\Omega$	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 9999M $\Omega$ I/P-FG: 9999 M $\Omega$ O/P-FG:9999 M $\Omega$ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 m $\Omega$	40A / 2min Ta:25°C	10m $\Omega$



## E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RADIATION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
2	CONDUCTION	<input checked="" type="checkbox"/> EN55032 <input type="checkbox"/> EN55011 <input type="checkbox"/> CLASS A <input checked="" type="checkbox"/> CLASS B	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL Test by certified Lab
3	E.S.D	EN61000-4-2 <input type="checkbox"/> Din rail Model; AIR: 8KV / Contact: 6KV	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
4	E.F.T	EN61000-4-4 <input type="checkbox"/> INDUSTRY INPUT: 2KV	I/P: 24VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
5	SURGE	IEC61000-4-5 <input type="checkbox"/> INDUSTRY L-N :1KV L,N-FG:2KV	I/P: 24 VDC O/P:FULL LOAD Ta:25°C	<input checked="" type="checkbox"/> CRITERIA A <input type="checkbox"/> CRITERIA B
6	Test by certified Lab & Test Report Prepare			

## ■ RELIABILITY TEST

## ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL : DDR-120B-24 1. ROOM AMBIENT BURN-IN : 1 HRS I/P : 24VDC O/P : FULL LOAD Ta= 24.0 °C 2. HIGH AMBIENT BURN-IN : 1 HRS I/P : 24VDC O/P : FULL LOAD Ta= 51.2 °C		



		NO	Position	ROOM AMBIENT Ta= 24.0 °C	HIGH AMBIENT Ta= 51.2 °C
		1	C104	50.5°C	79.4°C
		2	C106	62.3°C	92.8°C
		3	ZNR1	51.7°C	82.9°C
		4	LF1	63.6°C	94.8°C
		5	LF2	64.1°C	96.1°C
		6	T1	67.7°C	96.9°C
		7	T2	63.9°C	94.0°C
		8	Q1	57.3°C	88.8°C
		9	Q2	57.5°C	89.0°C
		10	Q5	62.1°C	91.7°C
		11	Q6	65.9°C	96.2°C
		12	Q100	65.4°C	94.1°C
		13	Q101	67.5°C	95.8°C
		14	L100	79.5°C	108.8°C
		15	C1	58.2°C	88.7°C
		16	C5	58.0°C	89.4°C
		17	C6	50.7°C	81.1°C
		18	C7	55.1°C	85.1°C
		19	C8	67.3°C	96.6°C
		20	C101	58.1°C	86.8°C
		21	C102	58.3°C	87.3°C
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )		I/P : 24 VDC O/P : 120 % LOAD Ta : 25°C	TEST : OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR		I/P : 16.8 VDC/ 33.6 VDC O/P : 100 % LOAD Ta= -45 °C	TEST : OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 55 °C NO DAMAGE		I/P : 36.6 VDC O/P : FULL LOAD Ta= 55 °C HUMIDITY= 95 %R.H	TEST : OK
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~55°C)		I/P : 24 VDC O/P : FULL LOAD	± 0.0046 %(0~55°C)
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			TEST : OK
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 24VDC/Full Load DC ON/OFF TEST turn on 3sec ; turn off 1sec@15cycle\ 24VDC/Full Load DC ON@1cycle			TEST : OK



8	VIBRATION TEST	<p>1 Carton &amp; 1 Set            (1) Waveform : Sine Wave            (2) Frequency : 10~500Hz            (3) Sweep Time : 10min/sweep cycle            (4) Acceleration : 5G            (5) Test Time : 60min in each axis (X.Y.Z)            (6) Ta : 25°C</p> <p>2 Din Rail</p> <table border="1" data-bbox="470 510 1157 645"> <thead> <tr> <th></th> <th>Displacement</th> <th>Acceleration</th> </tr> </thead> <tbody> <tr> <td>2 (+3/-0) Hz up to 15Hz</td> <td>±2.5mm</td> <td>-----</td> </tr> <tr> <td>15Hz up to 50Hz</td> <td>-----</td> <td>2.3g</td> </tr> <tr> <td>Sweep rate</td> <td colspan="2">Max 1 Octave/minute</td> </tr> </tbody> </table>		Displacement	Acceleration	2 (+3/-0) Hz up to 15Hz	±2.5mm	-----	15Hz up to 50Hz	-----	2.3g	Sweep rate	Max 1 Octave/minute		TEST : OK
	Displacement	Acceleration													
2 (+3/-0) Hz up to 15Hz	±2.5mm	-----													
15Hz up to 50Hz	-----	2.3g													
Sweep rate	Max 1 Octave/minute														
9	CAPACITOR LIFE CYCLE	<p>SUPPOSE C102 IS THE MOST CRITICAL COMPONENT</p> <p>(1) I/P : 24VDC O/P : FULL LOAD Ta= 25 °C LIFE TIME            (2) I/P : 24VDC O/P : FULL LOAD Ta= 55 °C LIFE TIME            (3) I/P : 24VDC O/P : 75% LOAD Ta= 55 °C LIFE TIME            (4) I/P : 24VDC O/P : 50% LOAD Ta= 55 °C LIFE TIME</p>	<p>(1) 189691.3 HRS            (2) 29631.8 HRS            (3) 70144.5 HRS            (4) 117739.2 HRS</p>												
10	MTBF	Conducted by Parts Stress Analysis Prediction 214.6K hrs min. MIL-HDBK-217F (25°C)													
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure (Expected Life): Above 30,000 hours @ TA 55°C													

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	LIUTT		WANGDZ

12.10.30 A50-F031